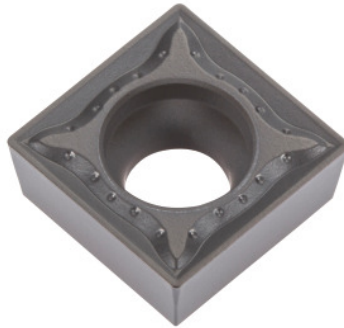


Garant

Indexable insert for turning SC.T 120408, for medium machining, Grade: HB7130-2

**Order data**

Order number	260766 HB7130-2
GTIN	4062406750312
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Tolerance	M
Tool material	Carbide
Cutting speed v_c main application	70 - 240 m/min
ISO code indexable insert	SCMT 120408
Feed f	0.1 - 0.4 mm/rev.
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Grade	HB7130-2
Main application	M
Cutting depth a_p	0.5 - 2.5 mm

Chip breaker	VM
Number of changes/inserts	4
Type of product	Indexable insert for turning